

Technical Data Sheet

Date: 01-July-2024

Product Code: FL615/1

ULTIMATE Plastic Primer 1L

1K RFU high-performance Plastic Primer designed to prime plastic surfaces, making them ready for primers, topcoats, adhesives and sealants. Easy to use, fast drying and designed to provide exceptional adhesion to a wide variety of plastic substrates without the need for sanding.



Ideal for automotive refinishing and industrial applications. ULTIMATE Plastic Primer can be applied on many plastic substrates including: AAS, PC/PET, PETP, PP-E, PP+E/P, PP/EPDM and TSOP.


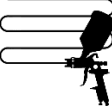

RFU = Ready for Use

Preparation

Ensure the surface is prepared with P240 - P320 grit and thoroughly cleaned, dry and free from dust, grease, oil or millscale etc before application.

Application

	<p>Health and safety "For professional use only"</p> <p>Important: When using any new product, consult the "Health and Safety" data sheet. Always read the risks and precautions stated on the product label.</p>
	<p>Ready for Use Mix well before use</p>

	<p>Spray Pressure</p> <p>30 - 35 PSI (2 - 2.5 bar)</p>	<p>Spray Nozzle</p> <p>1.0 - 1.2mm</p>
	<p>1 - 2 Light Coats</p>	
	<p>Drying Times</p> <p>Flash Off 5 minutes</p> <p>Recoat after 15 minutes at 20°C</p> <p>Do not leave for more than 1 hour before overcoating or Plastic Primer will need scotching.</p>	

Technical Information

12 month shelf life when correctly stored in closed original container. Always replace and firmly close lid immediately after use.

Relative Density	0.74 ± 0.01
Colour	Colourless
Flash Point	< -1°C
VOC (EC)	97.29%

Health & Safety

Refer to relevant Health & Safety or Material Safety Data Sheets.

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